

## Description

GLUECIFER GLUE is a rapid curing polyurethane foam adhesive which can be applied by gun or straw.

## Colour

Beige

## Packaging

500 ml canisters (12 per carton)

## Technical Information

Characteristic	Standard	Classification
Composition		Polyurethane Foam
Conformance	EN 204/205	D4
Fire Class	EN 13501-1 DIN 4102-1	Class E B3
Open Time	3 cm in width at 23°C and 50% RH	8 minutes
Tack Free Time	3 cm in width at 23°C and 50% RH	8 minutes
Loading Time		24 hours
Tensile Strength	FEICA TM 1018	10,500 kPa
Application		Canister: +10°C to +30°C
Temperature*		Ambient: -5°C to +35°C
Service Temperature		Short Term: -40°C to +130°C Long Term: -40°C to +90°C
Storage	Store in shaded, dry conditions between +10°C	
	Store canisters upright	
Shelf Life	12 months when stored as recommended in original, unopened containers	

\*Application temperature of -5°C applies only if the surface is dry

## Protective Equipment

USE IN WELL VENTILATED CONDITIONS and ensure all recommended protective equipment is worn during handling & use of this product. For full recommendation, refer to safety data sheet.

## Preparation

- IMPORTANT: At least one surface should be porous.
- Always carry out a test to confirm compatibility prior to use.

- The surfaces must be dry.
- Remove all loose particles, dust and grease.
- A speedier cure can be attained by moistening the substrates if needed.

**Application**

- Shake the canister vigorously at least 20 times. Remove the protective cap and screw onto the Gluecifer PU foam gun or straw.
- Apply a 5-inch-wide run of GLUECIFER to sections to be bonded. Keep the end of the nozzle just off the surface.
- For best results always work with the canister in a vertical position and keep the valve pointed downwards.

**Artificial Grass Adhesive**

**Coverage**

A 500 ml canister will deliver up to 107 linear metres of adhesive (based on a 10 mm wide bead).

**Cleaning**

Remove excess foam immediately with Gluecifer PU foam cleaner. Ensure surface is solvent resistant before cleaning. Cured foam can only be removed mechanically.

**Health & Safety Precautions**

Safety data sheet must be read and understood before use. Extremely flammable - keep away from open flames and other ignition sources.

**Technical Service**

Gluecifer has a team of experienced Technical Sales Representatives who provide assistance in the selection and specification of products. For more detailed information, service and advice, please call Customer Services on 01435 831 144.

**Guarantee / Warranty**

Gluecifer products are manufactured to rigid standards of quality. Any product which has been applied (a) in accordance with

Gluecifer written instructions and (b) in any application recommended by Gluecifer, but which is proved to be defective, will be replaced free of charge. No liability can be accepted for the information provided in this leaflet although it is published in good faith and believed to be correct. Gluecifer reserves the right to alter product specifications without prior notice, in line with Company policy of continuous development and improvement.

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